

Date: Monday, 12/01/2009 2:38:37 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SEAT RAIL ASSEMBLY
Job Number	: 44695		
Estimate Number	: 13534		
P.O. Number	:	Part Number	: D3808041
This Issue	: 12/01/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3808 REV A
First Issue	: / /	Project Number	: N/A
Previous Run	: 44178	Drawing Revision	: A
Written By	:	Material	:
Checked & Approved By	: <u>DD 09.01.13</u>	Due Date	: 30/01/2009
Comment	: Est Rev:A New Issue 08-07-31 JLM Verified By:DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D38081	Seat Rail
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Seat Rail

BATCH:

B44197x4 B44832x6

88 09/04/16 (x10)

2.0	D38101	Hand Retractable Spring Plunger
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Hand Retractable Spring Plunger

BATCH:

B44200x5 B44833x5

88 09/04/16 (x10)

3.0	MS21209C610	Heli Coil, screw locking, red
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Heli Coil, screw locking, red

BATCH:

M108847

88 09/04/16 (x10)

4.0	MS21209C0815	Heli Coil, screw locking, red
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Heli Coil, screw locking, red

BATCH:

M108847x1 M110440x39

88 09/04/16 (x10)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Install Plunger as per Dwg D3808.

2-Install helicoils x5 as per Dwg D3808.

(18)

FF 09-04-23

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 02/04/23 (X10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock
Location: ST262

88 09/04/24 (X6)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/27 (X)

Job Completion



MF
09-04-24

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

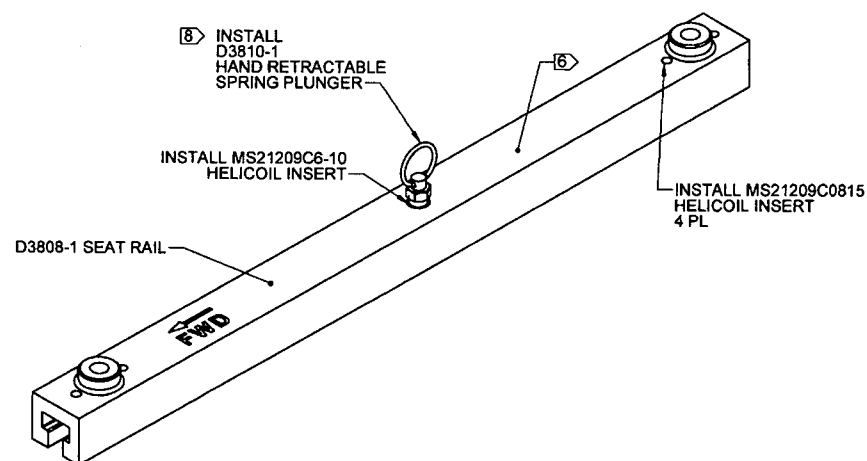
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -041	P/N	DESCRIPTION
X	D3808-041	SEAT RAIL ASSY
1	D3808-1	SEAT RAIL
1	D3810-1	HAND RETRACTABLE SPRING PLUNGER
1	MS21209C6-10	HELI-COIL, SCREW LOCKING (RED)
4	MS21209C0815	HELI-COIL, SCREW LOCKING (RED)



D3808-041 SEAT RAIL ASSEMBLY

RELEASED
08-09-30 1/18

D3808-041 NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3808-041 USING FINE POINT PERMANENT INK MARKER AS SHOWN
- 7) WEIGHT: 0.80 lbs
- 8) INSTALL D3810-1 INTO D3808-1 ONLY UNTIL NO THREADS VISIBLE ON D3810-1

A	NEW ISSUE	RF	08.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3808	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SEAT RAIL ASSEMBLY	NTS
DATE	08.08.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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